

SUPERIOR FLEXIBLE PACKAGING RESINS

Marlex® 5626 Polyethylene LOW DENSITY POLYETHYLENE (LDPE)

This low density polyethylene is tailored for blown film applications that require:

- Excellent retention of properties after aging
- Excellent shrink properties
- High coefficient of friction

Typical blown film applications include:

- · Heavy duty packaging
- · Case shrink wrap

| Nominal Resin Properties | English | SI | Method |
|-----------------------------|----------|-------------------------|------------|
| Melt Index, 190 °C/2.16 kg | | 0.65 g/10 min | ASTM D1238 |
| Density | | 0.922 g/cm ³ | ASTM D1505 |
| Slip | None | None | |
| Antiblock | 4000 ppm | 4000 ppm | |
| Process Aid | | None | |
| Vicat Softening Temperature | 201 °F | 94 °C | ASTM D1525 |
| Melting Point | 237 °F | 114 °C | ASTM D3418 |

| Nominal Blown Film Properties at 2.0 mil ^{1,2} | English | SI | Method |
|---|--|---|------------|
| Haze | 10 % | 10 % | ASTM D1003 |
| Gloss, 60° | 80 | 80 | ASTM D2457 |
| COF | 0.45 | 0.45 | ASTM D1894 |
| Dart | | 120 g | ASTM D1709 |
| Elmendorf Tear MD/TD | | 220/230 g | ASTM D1922 |
| Tensile Strength at Break MD/TD | 3500/3300 psi | 24/23 MPa | ASTM D882 |
| Tensile Elongation at Break MD/TD | 225/540 % | 225/540 % | ASTM D882 |
| 1 % Secant Modulus MD/TD | 28000/32000 psi | 193/220 MPa | ASTM D882 |
| WVTR | 1.0 g/100in ² /day | 15.5 g/m ² /day | ASTM F1249 |
| OTR | 225 cm ³ /100in ² /day | 3500 cm ³ /m ² /day | ASTM D3985 |

- 1. Produced on a LDPE line at 2.5:1 BUR, 35 mil die gap, 8 in. die, 250 lb/h, 400 °F melt temperature.
- 2. Not recommended for gauges under 2.0 mil

Revision Date: June, 2017



The Woodlands, Texas

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.